Operator’s & Safety Manual

Giant Jack

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**Giant Jack Operating Manual**

**Giant Jack**

- Maximum 36” (90 cm) pipe
- Minimum 4” (10 cm) pipe
- Optional styles of roller wheels
- Optional pipe hold down chain
- Large 12” (30cm) V
- Fine adjustment with bearing
- Quick action brake
- Standard Urethane or Steel Wheels
- Optional, large 8” (20 cm) casters

**B&B PIPE & INDUSTRIAL TOOLS**
Giant Jack Specification

Giant Jacks - 4-36 Inch Diameter Pipe

Operating Heights

<table>
<thead>
<tr>
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<th>A</th>
<th>B</th>
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<tbody>
<tr>
<td>Jack without Caster</td>
<td></td>
<td>22-36 inches</td>
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<tr>
<td>Jack with Casters</td>
<td>27 inches</td>
<td></td>
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<tr>
<td></td>
<td>31-45 inches</td>
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<td></td>
<td>37 inches</td>
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Weight Capacities

- Wheels & Casters: 2,500 lbs capacity with steel wheels + casters.
- Wheels & No Casters: 2,500 lbs capacity with steel wheels + no casters.
- No Wheels & Casters: 1,000 lbs capacity with rubber wheels + casters.
- No Wheels & No Casters: 5,000 lbs capacity with no wheels and no casters.
Instructions before you begin moving load.

1. **Do not misuse unit.** Never attempt to operate the equipment at more than the recommended capacity. Perform only the functions for which the jacks are designed.

2. **Keep alert.** Never horse play around equipment and keep bystanders at a safe distance. Do not allow children to be in the work areas or operate jacks. Do not ride on stands.

3. **Keep work area clean.** For unobstructed movement around the stand, always keep floor in work area clear of clutter.

4. **Examine the equipment.** Prior to using B&B jacks, inspect all parts to ensure that they are in proper operating condition. Inspect legs for metal deformation, bends or breaks.

5. **Wear proper materials.** Welding helmet or hard hat, welding gloves and safety shoes should be worn as a precaution while operating this stand.

6. **Operate only on hard level surfaces.** Use the jack only on smooth and level surfaces to avoid tipping and the possibility of operator injury.

Instructions for use.

Read and understand the instructions for safe performance. Before working with a B&B jack and always contact B&B when uncertain about the product. Understand the correct operations, applications, and limitations. Store this safety manual in a clear area and always at a readily accessible site. Be especially aware of specific hazards signs. Extra copies are obtainable at B&B Pipe and Industrial Tools.

1. Check Pipe Jack capacity rating and make sure the stand is not overloaded. Additional stands can be used.

2. Check for damage before using. If damaged, remove from service and do not use.

3. Only use on hard level surfaces.

4. Adjust and set the heads so that they are roughly the same height before loading.

5. Use a minimum of two stands when under load.

6. Adjust and position the casters in same direction before placing load on stand.

7. Do not lock casters before loading stands.

8. Lower loads evenly onto stands. Do not drop loads on stands.

9. Propel the load from the end where the hold down device has secured the load to the stand.

10. Do not modify jack in any way.
Caster Operations

Quick action brakes are on all 5 urethane casters. Use caster brakes when obligated when operating on loads to ensure a secure work surface.

Giant Jack Roller Wheel Options

Instructions: All wheel kits come complete with 4 wheels, and fastening hardware. Four holes are located on the v-head for wheel mounting.

Hold Down Device Instructions

1. Unscrew or draw back the adjustment screw in order to have maximum thread travel for tightening.

2. Feed the chain through the chain holder ring on the v head.

3. Place the chain link in the link hook at the tightest link position possible that allows minimal chain slack.

4. Tighten the adjustment screw snug, until the chain secures the pipe to the pipejack.

5. When pushing pipe, push from the side that the hold down device is applied.