



***PIPE & INDUSTRIAL TOOLS***

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# Operator's & Safety Manual

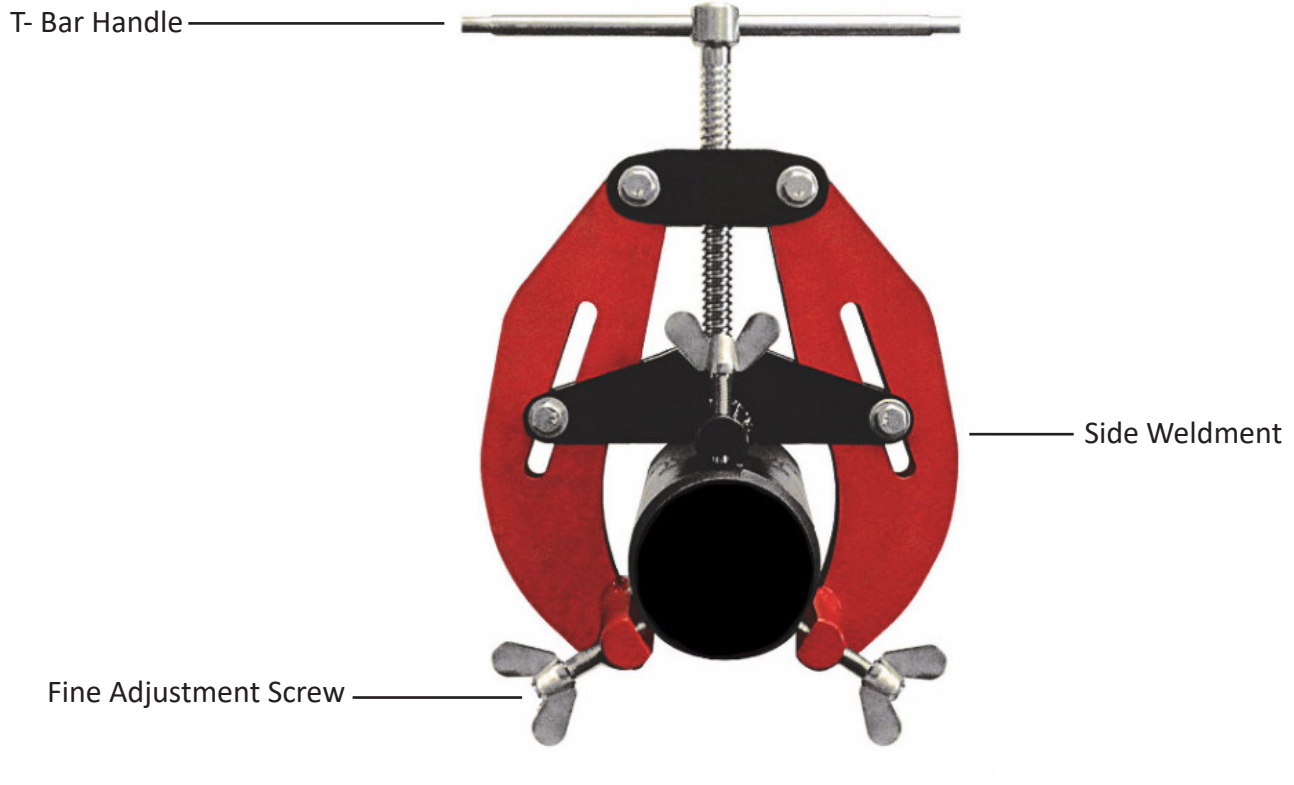
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## **PDQ Clamps**

**PN 1220, 1221, 1222**

# PDQ Clamps



PN	Inches	Ship Weight
1220	1-3 inches	4 lbs.
1221	2-6 inches	11 lbs.
1222	5-12 inches	18 lbs.



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## Operation Instructions

1. Tighten PDQ clamps onto the end of the pipe with T-bar screw. PDQ placement for fitting or flange will vary depending on fit-ups.
2. Place the second piece to be fitted into the PDQ clamp and using the two lower wing nut screws to adjust the height of the fit-up.

## General Safety Instructions

1. **Do not misuse unit.** Never attempt to operate the equipment at more than the recommended capacity. Perform only the functions for which the PDQ Clamps are designed.
2. **Keep alert.** Never horseplay around equipment and keep bystanders at a safe distance. Do not allow children to be in the work areas or operate Clamps. Do not ride on PDQ Clamps.
3. **Keep work area clean.** For unobstructed movement around the PDQ Clamps, always keep floor in work area clear of clutter.
4. **Examine the equipment.** Prior to using B&B products, inspect all parts to ensure that they are in proper operating condition. Inspect PDQ Clamps for metal deformation, bends or breaks.
5. **Wear proper personal protection equipment.** Welding helmet or hard hat, welding gloves and safety shoes should be worn as a precaution while operating this stand.

## Instructions for Use

Read and understand the instructions for safe performance. If uncertain about working with a B&B Clamp, always contact B&B prior to use. Understand the correct operations, applications and limitations. Store this safety manual in a clear area and always at a readily accessible site. Be especially aware of specific hazard signs. Extra copies are obtainable at B&B Pipe and Industrial Tools.

1. Never use PDQ Clamps for lifting!!!
2. Make sure pipe is supported on both sides by B&B jacks.
3. Check PDQ Clamp sizes and make sure the clamp is an accurate fit-up.
4. Check for damage before using. If damaged, remove from service and do not use.
5. Only use PDQ for its intended purposes.
6. Inspect all assembly bolts prior to using PDQ Clamps. Tighten if needed.
7. Do not modify PDQ Clamps in any way.