WHO WE ARE

B&B Pipe and Industrial Tools aims to be the “pipe fabricators source” in the welding and industrial construction markets. We offer a complete line of tools and machines that most fabricators would use daily, and multiple items that are new and allow increased efficiency in the workplace. In the past, a fabricator or distributor may use multiple manufacturers to source pipe fabrication tools. Well, not anymore. Our pricing is competitive, our quality is of the highest standard and our service is a step above the competition.

HISTORY

B&B started manufacturing and selling V-Head Pipe Jacks almost 20 years ago along the gulf coast. Slowly over the years the jack and stand category expanded and became a competitive source primarily in the energy markets of Texas and Louisiana. Fast forward 20 years and B&B now offers multiple product categories within the pipe fabrication niche and sells B&B branded product all over the world. Every year B&B strives to introduce new and innovate existing products. We still are a family owned business, but we welcome modernization of technology and are constantly improving manufacturing and operation systems to create better products and offer better service. If you are currently using B&B products, thank you. If not, we ask you to give us a shot!
B&B Pipe and Industrial Tools is known as a leading manufacturer of Pipe Jacks and Stands. We offer more head options and head types than any other manufacturer in the world. B&B has a wide variety of pipe tools from small diameter to heavy duty pipe holding that increases performance in the field. B&B is fast approaching our 1 millionth Pipe Jack made and sold. This is how B&B was started, and with hundreds of thousands of units in the field, our Jacks are made to last and are backed by a satisfaction guarantee.
Fixed Leg Pipe Jacks

Features

B&B Pipe Jacks and Pipe Stands are backed with almost 20 years of manufacturing experience and all Pipe Jacks and Pipe Stands are rated with at least a 2:1 safety ratio that is 3rd party tested. With an increased dimension of our Acme threads to 1 ½" and increased square tube legs to 1 ¼", we have made B&B Pipe Jacks the strongest, most durable product on the market. B&B also offers more head options than any other manufacturer, because we feel pipe fabricators can never have too many options. We are confident B&B has an available head style for any pipe fabrication application.

Specifications

• 2,500 lbs. Standard V-Head capacity with higher load rating available.
• Three Sizes, 27" - 48" Standard. 20" - 37" Low Profile. 16" - 26" Super Low Profile.
• Third party tested with at least a 2:1 safety ratio.
• Oversized 10" V-Head for increased safety.
• Oversized square tube legs and braces for increased durability.
• 1 ½" Acme rod is largest in the industry.
• Quick lock washer height adjustment for easy use.
• More head options than any other manufacturer.
• Increased width stance for better stability.
• Square tube bracing offers additional strength and rigidity.
• Safety washer can be locked on to base for increased operator safety.
• Our fixed leg pipe jacks have a recommended 12" pipe diameter capacity.
Fixed Leg Head Options

Above part numbers are head only. Below part numbers are complete unit.

<table>
<thead>
<tr>
<th>PN</th>
<th>NAME</th>
<th>WEIGHT CAPACITY</th>
<th>DIMENSIONS (L x W x H)</th>
<th>ADJUSTMENT HEIGHT</th>
<th>SHIPPING WEIGHT</th>
</tr>
</thead>
<tbody>
<tr>
<td>4100</td>
<td>V-Head Pipe Jack (Standard)</td>
<td>2,500 lbs.</td>
<td>24 x 21 x 27</td>
<td>27&quot; - 48&quot;</td>
<td>20</td>
</tr>
<tr>
<td>4101</td>
<td>Super Duty Gusseted V w/ Solid Acme Rod (V-Gusset)</td>
<td>3,000 lbs.</td>
<td>24 x 21 x 28</td>
<td>28&quot; - 49&quot;</td>
<td>22</td>
</tr>
<tr>
<td>4102</td>
<td>Pin Lock w/ Lock Washer, Safety Stop and Standard V-head</td>
<td>3,000 lbs.</td>
<td>24 x 21 x 28</td>
<td>28&quot; - 48&quot;</td>
<td>24</td>
</tr>
<tr>
<td>4103</td>
<td>Safety Jack (See page 6)</td>
<td>2,500 lbs.</td>
<td>24 x 21 x 29</td>
<td>29&quot; - 49&quot;</td>
<td>36</td>
</tr>
<tr>
<td>4105</td>
<td>Roller Head w/ Steel Wheels</td>
<td>2,000 lbs.</td>
<td>24 x 21 x 29</td>
<td>29&quot; - 50&quot;</td>
<td>26</td>
</tr>
<tr>
<td>4110</td>
<td>Roller Head w/ Rubber Wheels</td>
<td>1,000 lbs.</td>
<td>24 x 21 x 29</td>
<td>29&quot; - 50&quot;</td>
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<tr>
<td>4135</td>
<td>Roller Head w/ Stainless Steel Wheels</td>
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<td>29&quot; - 50&quot;</td>
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<tr>
<td>4115</td>
<td>Conveyor Roller Head</td>
<td>500 lbs.</td>
<td>24 x 21 x 29</td>
<td>29&quot; - 44&quot;</td>
<td>20</td>
</tr>
<tr>
<td>4120</td>
<td>Conveyor V Roller Head</td>
<td>500 lbs.</td>
<td>24 x 21 x 29</td>
<td>29&quot; - 44&quot;</td>
<td>22</td>
</tr>
<tr>
<td>4200</td>
<td>V-Head Pipe Jack (Stubby)</td>
<td>2,500 lbs.</td>
<td>15 x 14 x 21</td>
<td>21&quot; - 36&quot;</td>
<td>18</td>
</tr>
<tr>
<td>4201</td>
<td>Gusset V-Head Pipe Jack</td>
<td>3,000 lbs.</td>
<td>15 x 14 x 23</td>
<td>23&quot; - 36&quot;</td>
<td>20</td>
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<tr>
<td>4205</td>
<td>Roller Head w/ Steel Wheels</td>
<td>2,000 lbs.</td>
<td>15 x 14 x 23</td>
<td>23&quot; - 40&quot;</td>
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<tr>
<td>4210</td>
<td>Roller Head w/ Rubber Wheels</td>
<td>1,000 lbs.</td>
<td>15 x 14 x 23</td>
<td>23&quot; - 40&quot;</td>
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<tr>
<td>4235</td>
<td>Roller Head w/ Stainless Steel Wheels</td>
<td>2,000 lbs.</td>
<td>15 x 14 x 23</td>
<td>23&quot; - 40&quot;</td>
<td>25</td>
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<tr>
<td>4240</td>
<td>V-Head Pipe Jack (Super Stubby)</td>
<td>2,500 lbs.</td>
<td>15 x 13 x 15</td>
<td>15&quot; - 27&quot;</td>
<td>14</td>
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<tr>
<td>4241</td>
<td>Gusset V-Head Pipe Jack</td>
<td>3,000 lbs.</td>
<td>15 x 13 x 16</td>
<td>16&quot; - 27&quot;</td>
<td>18</td>
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<tr>
<td>4245</td>
<td>Roller Head w/ Steel Wheels</td>
<td>2,000 lbs.</td>
<td>15 x 13 x 18</td>
<td>18&quot; - 29&quot;</td>
<td>22</td>
</tr>
</tbody>
</table>

For additional part numbers, contact B&B.
Features

B&B Folding Pipe Jacks are backed with almost 20 years of manufacturing experience and all Pipe Jacks and Pipe Stands are rated with at least a 2:1 safety ratio that is 3rd party tested. With an increased dimension of our Acme threads to 1 ½” and increased square tube legs to 1 ¼”, we’ve made B&B Pipe Jacks the strongest, most durable product on the market. B&B also offers more head options than any other manufacturer, because we feel pipe fabricators can never have too many options. We are confident B&B has an available head style for any pipe fabrication application.

Specifications

• 2,500 lbs. standard V-Head capacity with higher load rating available.

• Two Sizes, 27” - 48” Standard. 22” - 39” Low Profile.

• Third party tested with at least a 2:1 safety ratio.

• Oversized 10” V-Head for increased safety.

• Oversized square tube legs and braces for increased durability.

• 1 ½” Acme rod is the largest in the industry.

• Quick lock washer height adjustment for easy use.

• More head options than any other manufacturer.

• Increased width instance for better stability.

• Safety washer can be locked on to the base for increased operator safety.

• Unique bottom lock T-Handle reduces fit-up wobble.

• Fully welded carry handle doubles as security lock point.

Note: All Folding Pipe Jacks are black in color.
### Folding Jack Head Options

<table>
<thead>
<tr>
<th>PN</th>
<th>NAME</th>
<th>WEIGHT CAPACITY</th>
<th>DIMENSIONS (L x W x H)</th>
<th>ADJUSTMENT HEIGHT</th>
<th>SHIPPING WEIGHT</th>
</tr>
</thead>
<tbody>
<tr>
<td>3900</td>
<td>V-Head Pipe Jack</td>
<td>2,500 lbs.</td>
<td>24 x 21 x 27</td>
<td>27” - 48”</td>
<td>22</td>
</tr>
<tr>
<td>3905</td>
<td>Roller Head w/ Steel Wheels</td>
<td>2,000 lbs.</td>
<td>24 x 21 x 29</td>
<td>29” - 50”</td>
<td>30</td>
</tr>
<tr>
<td>3910</td>
<td>Roller Head w/ Rubber Wheels</td>
<td>1,000 lbs.</td>
<td>24 x 21 x 29</td>
<td>29” - 50”</td>
<td>30</td>
</tr>
<tr>
<td>3915</td>
<td>Conveyor Roller Head</td>
<td>500 lbs.</td>
<td>24 x 21 x 29</td>
<td>29” - 44”</td>
<td>24</td>
</tr>
<tr>
<td>3920</td>
<td>Conveyor V Roller Head</td>
<td>500 lbs.</td>
<td>24 x 21 x 29</td>
<td>29” - 44”</td>
<td>26</td>
</tr>
<tr>
<td>3935</td>
<td>Roller Head w/ Stainless Steel Wheels</td>
<td>2,000 lbs.</td>
<td>24 x 21 x 29</td>
<td>29” - 50”</td>
<td>30</td>
</tr>
<tr>
<td>4000</td>
<td>Low Profile V-Head Pipe Jack</td>
<td>2,500 lbs.</td>
<td>22 x 22 x 22</td>
<td>22” - 39”</td>
<td>23</td>
</tr>
<tr>
<td>4005</td>
<td>Low Profile Roller Head w/ Steel Wheels</td>
<td>2,000 lbs.</td>
<td>22 x 22 x 22</td>
<td>22” - 39”</td>
<td>27</td>
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<tr>
<td>4010</td>
<td>Low Profile Roller Head w/ Rubber Wheels</td>
<td>1,000 lbs.</td>
<td>22 x 22 x 22</td>
<td>22” - 39”</td>
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<tr>
<td>4035</td>
<td>Low Profile Roller Head w/ Stainless Steel Wheels</td>
<td>2,000 lbs.</td>
<td>22 x 22 x 22</td>
<td>22” - 39”</td>
<td>27</td>
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<tr>
<td>90000</td>
<td>Ball Transfer Sleeves - Pair - Stainless Steel</td>
<td>1,000 lbs.</td>
<td>N/A</td>
<td>N/A</td>
<td>2</td>
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</table>

Note: Above part numbers are head only. Below part numbers are complete unit.
For additional part numbers please contact B&B.
Safety Jack
PN 4103

Features
The B&B Safety Jack offers a capacity of 2,500 lbs. Several improvements including increased V dimensions make the V-Head safer. The lockable no slip washer with hand tab, wider stance, increased dimensions of square tube legs and square tube bracing make the Safety Jack stand out from the competition.

Specifications
- V-Head clip attachment.
- Safe hand zone.
- Ring washer lock.
- Wider footprint for stability.
- Increased V-Head dimensions for safety.
- Increased dimensions of leg and brace tubing for strength.
Adjustable Pipe Roller

Features
The B&B Adjustable Pipe Roller is used in pipe fabrication facilities and job-sites around the world with thousands in use. The sturdy base and adjustable wheels are a favorite with medium size pipe fabrication projects allowing a stable work platform that allows pipe rotation.

Specifications
• Stable 4 leg design with a 24" x 30" footprint.
• 1 ½" wide steel / rubber wheels to reduce instances of “pipe travel”. WIDEST IN THE INDUSTRY.
• Removable wheel housings for ease of shipment and replacement.
• T-Handle brake to stop pipe rotation.
• Wheels can be easily adjusted to accommodate pipe up to 36".
• 2,500 lbs. weight capacity (with steel wheels).

PN 4300 (As Shown)
Adjustable Pipe Roller
32" Working Height

<table>
<thead>
<tr>
<th>PN</th>
<th>NAME</th>
<th>WEIGHT CAPACITY</th>
<th>FOOTPRINT</th>
<th>WORKING HEIGHT</th>
<th>SHIPPING WEIGHT</th>
</tr>
</thead>
<tbody>
<tr>
<td>4300</td>
<td>Adjustable Pipe Roller w/ Steel Wheels</td>
<td>2,500 lbs.</td>
<td>24&quot; x 32&quot;</td>
<td>32&quot;</td>
<td>40 lbs.</td>
</tr>
<tr>
<td>4305</td>
<td>Adjustable Pipe Roller w/ Rubber Wheels</td>
<td>1,000 lbs.</td>
<td>24&quot; x 32&quot;</td>
<td>32&quot;</td>
<td>40 lbs.</td>
</tr>
<tr>
<td>4310</td>
<td>Adjustable Pipe Roller w/ Stainless Steel Ball Transfer</td>
<td>1,000 lbs.</td>
<td>24&quot; x 32&quot;</td>
<td>32&quot;</td>
<td>40 lbs.</td>
</tr>
<tr>
<td>4315</td>
<td>Adjustable Pipe Roller w/ Stainless Steel Wheels</td>
<td>2,500 lbs.</td>
<td>24&quot; x 32&quot;</td>
<td>32&quot;</td>
<td>40 lbs.</td>
</tr>
<tr>
<td>4400</td>
<td>LOW PROFILE Adjustable Pipe Roller w/ Steel Wheels</td>
<td>2,500 lbs.</td>
<td>24&quot; x 32&quot;</td>
<td>24&quot;</td>
<td>36 lbs.</td>
</tr>
<tr>
<td>4500</td>
<td>Adjustable Pipe Roller Bench Mount w/ Steel Wheels</td>
<td>2,500 lbs.</td>
<td>24&quot; x 32&quot;</td>
<td>24&quot;</td>
<td>36 lbs.</td>
</tr>
</tbody>
</table>

For additional pipe roller part numbers and options, please contact B&B.
Features

B&B introduces the new Multi-Roll Pipe Roller. The new and improved Multi-Roll can raise and lower pipe to fit up under load and accommodate up to 36" pipe with no width adjustment necessary, thereby saving time and increasing safety. Available with steel, rubber and stainless steel wheels. All wheels lock, restricting pipe rotation.

Specifications

- Offers additional functions as compared to the fixed height model.
- All Acme adjustment allows pipe raising and lowering under load.
- 3,000 lbs. weight capacity (w/ steel wheels).
- Pipe capacity is 2" - 36".
- Pipe Brake System allows wheels on both sides of the Jack to lock, restricting pipe rotation.
- Extra wide wheels reduce pipe travel.
- Shipping weight 62 lbs.

<table>
<thead>
<tr>
<th>PN</th>
<th>NAME</th>
<th>WEIGHT CAPACITY</th>
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<th>WORKING HEIGHT</th>
<th>SHIPPING WEIGHT</th>
</tr>
</thead>
<tbody>
<tr>
<td>4375</td>
<td>Adjustable Pipe Roller w/ Steel Wheels</td>
<td>3,000 lbs.</td>
<td>24&quot; x 32&quot;</td>
<td>29&quot; - 42&quot; (top of inside wheels)</td>
<td>62 lbs.</td>
</tr>
<tr>
<td>4380</td>
<td>Adjustable Pipe Roller w/ Rubber Wheels</td>
<td>1,000 lbs.</td>
<td>24&quot; x 32&quot;</td>
<td>29&quot; - 42&quot; (top of inside wheels)</td>
<td>62 lbs.</td>
</tr>
<tr>
<td>4390</td>
<td>Adjustable Pipe Roller w/ Stainless Steel Wheels</td>
<td>3,000 lbs.</td>
<td>24&quot; x 32&quot;</td>
<td>29&quot; - 42&quot; (top of inside wheels)</td>
<td>62 lbs.</td>
</tr>
</tbody>
</table>

For additional pipe roller part numbers and options, please contact B&B.
5 Leg Giant Jack

Features
Ideal for large diameter pipe up to 36”, B&B Giant Jacks come with V-Heads only or with multiple wheel options. The Five Leg Giant Jack has optional casters allowing pipe movement. Increased steel dimensions throughout, including 1 ¾” solid Acme rod make the B&B Giant Jacks the toughest on the market.

Specifications
- Urethane over steel casters with solid hub increase safety and durability.
- 5,000 lbs. capacity without wheels and casters.
- 2,500 lbs. capacity with steel wheels and urethane casters.
- Operating height with swivel casters. 31” - 45”.
- Operating height with Jack only. 22” - 36”.
- Maximum Pipe Diameter 36”.
- Solid 1 ¾” Acme thread adjustment.
- 1 ½” wide steel / rubber wheels to reduce instances of “pipe travel”. WIDEST IN THE INDUSTRY.
- Can be purchased as a complete kit as shown. Jack, casters, and wheels.
- Turning wheels available in steel, stainless steel, and rubber.
- Multiple add-ons available, including stainless steel sleeves for contamination free fit-up, recommended Hold Down Chain for transport, ball transfer attachments for variation of pipe movement and more.

<table>
<thead>
<tr>
<th>PN</th>
<th>DESCRIPTION</th>
<th>CAPACITY</th>
<th>SHIPPING WEIGHT</th>
</tr>
</thead>
<tbody>
<tr>
<td>3500</td>
<td>Five Leg Giant Jack (jack only, no wheels)</td>
<td>5,000 lbs. - 2,272 kgs</td>
<td>80 lbs.</td>
</tr>
<tr>
<td>3502</td>
<td>Steel Wheel Kit (4 wheels) - 1 ½” Wide Wheels</td>
<td>2,500 lbs. - 1,136 kgs</td>
<td>18 lbs.</td>
</tr>
<tr>
<td>3503</td>
<td>Rubber Wheel Kit (4 wheels) - 1 ½” Wide Wheels</td>
<td>1,000 lbs. - 454 kgs</td>
<td>18 lbs.</td>
</tr>
<tr>
<td>3504</td>
<td>Caster Kit for PN 3500 (5 casters)</td>
<td>2,500 lbs. - 1,136 kgs</td>
<td>75 lbs.</td>
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<tr>
<td>3507</td>
<td>Stainless Steel Sleeves</td>
<td>5,000 lbs. - 2,272 kgs</td>
<td>10 lbs.</td>
</tr>
<tr>
<td>3508</td>
<td>Stainless Steel Wheel Kit</td>
<td>2,500 lbs. - 1,136 kgs</td>
<td>18 lbs.</td>
</tr>
<tr>
<td>3509</td>
<td>Ball Transfer Kit</td>
<td>1,000 lbs. - 454 kgs</td>
<td>30 lbs.</td>
</tr>
<tr>
<td>3510</td>
<td>Giant 5 Package ST (jack, casters, and steel wheel)</td>
<td>2,500 lbs. - 1,136 kgs</td>
<td>120 lbs.</td>
</tr>
<tr>
<td>3511</td>
<td>Giant 5 Package RU (jack, casters, and rubber wheel)</td>
<td>1,000 lbs. - 454 kgs</td>
<td>120 lbs.</td>
</tr>
</tbody>
</table>
Features

The B&B 3 Leg Giant Jack offers the same pipe diameter capacity of 36" and same capacity ratings as the 5 Leg Giant Jack, but is used in a static position. The solid 1 ¾” Acme rod height adjustment sets the B&B Giant Jack apart from our competitor's hollow Acme threads, along with increased leg tube dimensions. Multiple wheel options including steel, stainless steel and rubber are ideal for a variety of applications. B&B also offers stainless steel sleeves for fit-up involving exotic pipe that requires no rotation, ball transfer attachments that allow both rotation and feeding of rounds, or take the wheels off and you have oversized V-Head Pipe Jack ideal for heavy wall, large diameter steel pipe fit-ups.

Specifications

• Rated at 5,000 lbs. capacity with no wheels and 2,500 lbs. w/ steel wheels.
• Operating height 33" - 44".
• Available with steel, stainless steel or rubber wheels.
• 32" wide stance increases stability.
• Recommended for up to 36" pipe.
• Increased leg wall thickness and increased tube dimension adds greater strength for bigger pipe fabrication.
• Solid 1 ¾” Acme Rod comes standard with all B&B Giant Jacks.
• Nylon washer allows smooth raising and lowering of the V-Head.

<table>
<thead>
<tr>
<th>PN</th>
<th>DESCRIPTION</th>
<th>CAPACITY</th>
<th>SHIPPING WEIGHT</th>
</tr>
</thead>
<tbody>
<tr>
<td>3501</td>
<td>Three Leg Giant Jack (jack only)</td>
<td>5,000 lbs.</td>
<td>65 lbs.</td>
</tr>
<tr>
<td>3502</td>
<td>Steel Wheel Kit (4 wheels)</td>
<td>2,500 lbs.</td>
<td>18 lbs.</td>
</tr>
<tr>
<td>3503</td>
<td>Rubber Wheel kit (4 wheels)</td>
<td>1,000 lbs.</td>
<td>18 lbs.</td>
</tr>
<tr>
<td>3506</td>
<td>Hold Down Chain</td>
<td>N/A</td>
<td>10 lbs.</td>
</tr>
<tr>
<td>3507</td>
<td>Stainless Steel Sleeves</td>
<td>5,000 lbs.</td>
<td>10 lbs.</td>
</tr>
<tr>
<td>3508</td>
<td>Stainless Steel Wheel Kit</td>
<td>2,500 lbs.</td>
<td>18 lbs.</td>
</tr>
<tr>
<td>3509</td>
<td>Ball Transfer Kit</td>
<td>1,000 lbs.</td>
<td>30 lbs.</td>
</tr>
<tr>
<td>3512</td>
<td>Giant 3 Package ST (jack and steel wheels)</td>
<td>2,500 lbs.</td>
<td>70 lbs.</td>
</tr>
<tr>
<td>3513</td>
<td>Giant 3 Package RU (jack and rubber wheels)</td>
<td>1,000 lbs.</td>
<td>70 lbs.</td>
</tr>
</tbody>
</table>

PN 3512
3 Leg Giant Jack
33" - 44"

PN 3506
Hold Down Chain
Locks Pipe to Jack
Features
The B&B Tri-Stand Chain Vise is a proven design used on construction sites around the globe. B&B offers the same features as many other brands at a very competitive price.

Specifications
• Durable cast aluminum head balances lightweight and durability.
• Heavy-duty hold down tightening device with replaceable jaw.
• Folding legs with chain lock.
• Leg bracing doubles as a lipped shelf for holding additional tooling and machines.
• Up to 6” pipe capacity; the industry standard.
• Ships boxed and fully assembled, ready for immediate use.
  Box Dimensions - 46 x 18 x 16
• Heavy-duty jaws that are replaceable and fit most brands.
• 55” W x 35” H (Working Dimensions)
• 1000 lbs. Capacity

Note: Chain Vise is comparable to other brands with interchangeable parts. Please contact B&B regarding which brands components are interchangeable.

<table>
<thead>
<tr>
<th>PN</th>
<th>DESCRIPTION</th>
<th>WEIGHT</th>
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</thead>
<tbody>
<tr>
<td>6100</td>
<td>Tri-Stand Vise</td>
<td>42 lbs.</td>
</tr>
<tr>
<td>61001</td>
<td>Replacement chain and lock mechanism (for most brands)</td>
<td>2 lbs.</td>
</tr>
<tr>
<td>61002</td>
<td>Replacement tool tray (for most brands)</td>
<td>8 lbs.</td>
</tr>
<tr>
<td>61006</td>
<td>Replacement jaws (for most brands)</td>
<td>2 lbs.</td>
</tr>
<tr>
<td>61007</td>
<td>Replacement leg 1 (for most brands)</td>
<td>4 lbs.</td>
</tr>
</tbody>
</table>
Features

The B&B Six-Foot Jack is ideal for pipe holding and leveling in high places. With a top height of 72” tall and a bottom adjustment of 39”, the Six-Foot Jack can be used in many applications. The Six-Foot Jack is foldable and can be carried with ease, fitting into tight spaces when transporting. All height adjustment is performed with a locking tube and 1 ½” Acme adjustment.

Specifications

• Height adjustment from 39” - 72” tall.

• 1,000 lbs. weight capacity.

• Extra wide 38" footprint increases stability.

• Lock washer can be fastened to base for safety.

• 1 ½” Acme thread adjustment.

• Folding design allows easy access into tight work spaces.

• Bottom T-Handle locks folding base into fixed position.

<table>
<thead>
<tr>
<th>PN</th>
<th>DESCRIPTION</th>
<th>WEIGHT</th>
<th>ADJUSTMENT HEIGHT</th>
<th>FOOTPRINT</th>
</tr>
</thead>
<tbody>
<tr>
<td>3610</td>
<td>72” folding 1000 lbs. Capacity</td>
<td>45 lbs.</td>
<td>39” - 72”</td>
<td>38”</td>
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</tbody>
</table>
Uno Pipe Jacks

Features
B&B Uno jacks are a cost effective and simple to use pipe jack option. Two parts consisting of a simple base and V-Head threaded adjustment mechanism makeup for simple operation, sturdy design and lightweight transport. Please specify the low height adjustment and we will fabricate your Uno Jack to order.

Specifications
- Custom built to your height requirements.
- Six inch height adjustment.
- Simple design for most light duty, low height requirement, fab shop projects.
- Durable 1 ½" Acme thread for fine height adjustment.
- Oversized V-Head safely cradles up to 12" pipe.
- Manufactured with holes, allowing unit to be bolted to floor.

<table>
<thead>
<tr>
<th>PN</th>
<th>WEIGHT CAPACITY</th>
<th>DIMENSIONS</th>
</tr>
</thead>
<tbody>
<tr>
<td>4255</td>
<td>1,000 lbs.</td>
<td>12” x 12” Base - up to 20” tall</td>
</tr>
<tr>
<td>4255 RL</td>
<td>1,000 lbs.</td>
<td>12” x 12” Base - up to 20” tall</td>
</tr>
<tr>
<td>4260</td>
<td>1,000 lbs.</td>
<td>18” x 18” Base - up to 42” tall</td>
</tr>
<tr>
<td>4260 RL</td>
<td>1,000 lbs.</td>
<td>18” x 18” Base - up to 42” tall</td>
</tr>
</tbody>
</table>
New in 2018 is the B&B Mega Jacks and Rollers line up. This line fits nicely between the Standard Pipe Jack product portfolio, and the large diameter vessel manipulation equipment currently on the market. You will pay a little more for the Mega product line than those in the more traditional Pipe Jack product category, but in return you get increased weight and pipe diameter capacity, and an extremely durable product that should last for years in even the harshest work conditions.
Features

The new B&B 6K Mega Roller is an increased capacity pipe roller designed for heavy-duty job-site use. The oversized 6" x 3" wheels are a urethane over steel design offering numerous advantages over our competitors in this product price point category. They allow ultra smooth pipe rotation via heavy-duty sealed bearings, and urethane coating allows steel pipe rotation, as well as contamination free exotic pipe rotation. The unique head design also allows the removal of the wheels, transforming to a V-Head stand restricting pipe rotation. The robust construction and design is head and shoulders above other similar products on the market.

Specifications

- 6,000 lbs. weight capacity.
- 4" - 48" pipe capacity.
- 6" x 3" heavy-duty urethane over steel wheels with sealed bearings ideal for smooth bump free pipe rotation.
- Contamination free wheels are ideal for steel or exotic pipe fabrication.
- Heavy gauge steel construction throughout. These mega rollers are made for years of job-site abuse.
- Powder coated safety red for high visibility.
- Expanded foot print at 36" x 32" increases pipe stability.

<table>
<thead>
<tr>
<th>PN</th>
<th>WEIGHT CAPACITY</th>
<th>PIPE DIAMETER CAPACITY</th>
<th>UNIT WEIGHT</th>
<th>FOOTPRINT</th>
<th>STANDARD HEIGHT ADJUSTMENT</th>
</tr>
</thead>
<tbody>
<tr>
<td>3806</td>
<td>6,000 lbs.</td>
<td>4&quot; - 48&quot;</td>
<td>106 lbs.</td>
<td>36&quot; x 32&quot;</td>
<td>27&quot; - 34&quot;</td>
</tr>
<tr>
<td>3807</td>
<td>6,000 lbs.</td>
<td>4&quot; - 48&quot;</td>
<td>118 lbs.</td>
<td>36&quot; x 32&quot;</td>
<td>34&quot; - 48&quot;</td>
</tr>
</tbody>
</table>
Mega Rollers - 10,000 lbs.

PN 3802

Features
The new B&B 10,000 lbs. Mega Roller is built in the USA and made to last. Oversized 10" urethane over steel wheels with grease fittings allow smooth and safe rotation of various pipe sizes and materials. When you remove the wheels, the V block allows safe placement of pipe in application when rotation is not desired. Twin 1 ¾" solid Acme rods raise and lower the headstock and wheels for precise fit-ups even under load. All Mega Rollers are powder coated, have quick release axle pins, and are modular allowing additional feed wheels and casters for mega movement. All these features are available at a great price.

Specifications
- 10,000 lbs. capacity per stand that is 3rd party tested.
- Twin 1 ¾" Acme rods for heavy-duty yet precise lifting.
- Four side fork lift access.
- Modular design allows caster and feed roller additions.
- 3" x 10" urethane over steel wheels with grease fittings allow smooth pipe rotation.
- 25" - 35" height adjustment. (custom height can be manufactured upon request)
- For use up to 60" pipe diameter!

Additional wheel types available upon request.
Features

The B&B 15,000 lbs. Mega Roller is built on the same platform as the 10,000 lbs. roller, but an increased headstock width and two additional wheels are added. These wheels allow not only an increased capacity, but offer additional stability during pipe rotation when large diameter heavy wall pipe is being fabricated. Heavy-duty Acme rods, machined ergonomic height adjustment handle, and reinforced steel components make this pipe roller easy to use and durable enough for years of pipe fabrication.

Specifications

- 15,000 lbs. weight capacity.
- Twin 1 ¾” Acme rods for heavy-duty yet precise lifting.
- Four side fork lift access.
- Modular design allows caster and feed roller additions.
- Four 3” x 10” urethane over steel wheels with grease fittings.
- 25” - 35” height adjustment (custom height can be manufactured upon request).
- Up to 60” pipe diameter.
- Safe machined tri-handle height adjustment.
- Quick pinned axle release for faster pipe diameter adjustments.

<table>
<thead>
<tr>
<th>PN</th>
<th>WEIGHT CAPACITY</th>
<th>PIPE DIAMETER CAPACITY</th>
<th>UNIT WEIGHT</th>
<th>FOOTPRINT</th>
<th>STANDARD HEIGHT ADJUSTMENT</th>
</tr>
</thead>
<tbody>
<tr>
<td>3808</td>
<td>15,000 lbs.</td>
<td>4” - 60”</td>
<td>350 lbs.</td>
<td>36” x 52”</td>
<td>25” - 35”</td>
</tr>
</tbody>
</table>

Dual wheel configuration increases weight capacity and stability!
Mega Jack
PN 3600 (Three Leg), PN 3604 (Four Leg)

Features

B&B Mega Jacks are available with three or four legs with a wider and safer stance offering increased stability. All Mega Jacks offer a large 16" V-Head with reinforced V-Gussets for added strength, increasing the weight capacity to 5,000 lbs! Height adjustment is 1 ¾" solid Acme thread and the elimination of the adjustment washer, inside tube and T-Handle simplify use and reduce instances of potential operator error.

Specifications

- Double reinforced V-Head.
- Increased V-Head dimensions allows for up to 32" pipe diameters.
- Over-sized legs and braces for increased capacity.
- Third party tested with over a 3:1 safety ratio.
- Increased footprint for additional stability.
- Machined Acme nut with tri-handle increases durability and adjustment ability.
- 5,000 lbs. weight capacity!
- Heavy-duty 1 ¾" solid Acme rod adjustment.

<table>
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<tr>
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<th>WEIGHT CAPACITY</th>
<th>PIPE DIAMETER CAPACITY</th>
<th>UNIT WEIGHT</th>
<th>FOOTPRINT</th>
<th>STANDARD HEIGHT ADJUSTMENT</th>
</tr>
</thead>
<tbody>
<tr>
<td>3600</td>
<td>5,000 lbs.</td>
<td>2&quot; - 32&quot;</td>
<td>40 lbs.</td>
<td>30&quot; x 30&quot;</td>
<td>31&quot; - 49&quot;</td>
</tr>
<tr>
<td>3604</td>
<td>5,000 lbs.</td>
<td>2&quot; - 32&quot;</td>
<td>42 lbs.</td>
<td>26&quot; x 26&quot;</td>
<td>31&quot; - 49&quot;</td>
</tr>
</tbody>
</table>
Mega Block

PN 3816

Features
The B&B Mega Block offers a safe and tested platform when setting and storing pipe. On many job-sites the pipe would either set directly on the ground, or be wedged between two pieces of wood to restrict rotation. The Mega Block accomplishes the same function, but in a safe, engineered and 3rd party tested product. Each Mega Block has fork lift slots and two lifting eyes for easy movement.

Specifications
• Solid steel construction allows for heavy-duty job-site use.
• Fork lift and eye-bolts allow easy lifting and movement.
• Great way to safely store, fabricate, or stage pipe.

<table>
<thead>
<tr>
<th>PN</th>
<th>Weight Capacity</th>
<th>Pipe Diameter Capacity</th>
<th>Unit Weight</th>
<th>Footprint</th>
<th>Standard Height Adjustment</th>
</tr>
</thead>
<tbody>
<tr>
<td>3816</td>
<td>20,000 lbs.</td>
<td>2” - 84”</td>
<td>261 lbs.</td>
<td>24” x 72”</td>
<td>Fixed</td>
</tr>
</tbody>
</table>

Mega Horse

PN 3820

Features
The B&B Mega Horse is ideal for storing flats and rounds. Robust construction allows years of use and abuse in an engineered and tested design. Powder coating and clear capacity rated labeling makes this a long lasting and safe solid steel sawhorse.

Specifications
• A-frame leg design bracing from center of beam to legs for three point support.
• I-beam top.
• Custom lengths and heights available.
• 3rd party load capacity tested.

<table>
<thead>
<tr>
<th>PN</th>
<th>Weight Capacity</th>
<th>Unit Weight</th>
<th>Footprint</th>
<th>Standard Height Adjustment</th>
</tr>
</thead>
<tbody>
<tr>
<td>3820</td>
<td>12,000 lbs.</td>
<td>110 lbs.</td>
<td>5” x 37” x 36”</td>
<td>Fixed</td>
</tr>
</tbody>
</table>
B&B offers a variety of pipe clamps and fit-up tools designed to make the pipe fabricators job safe and efficient. Realized time savings on all the tools in this product category are evident. Some job times will take 10% of previous job times, while other jobs will be able to be performed more accurately. B&B Pipe Clamps go hand in hand with our Pipe Jack line. Once the Pipe Jack get the pipe up in a level and ergonomic work height, the B&B Clamps and Fit-Up Tools properly align the pipe in preparation for the weld process.
PDQ Clamps

PN 1220, PN 1221, PN 1222

Features
This classic design high-low alignment clamp has been in use in the U.S. for years. With a durable, yet cost effective fabricated design, the PDQ Clamp fits up to 14" pipe and is available in three sizes. Sold with stainless steel contact points.

Specifications
• Available in three sizes for 1" - 14" pipe fit-up.
• Durable Acme thread design used for years in the field.
• Lightweight design is great for overhead work.
• With stainless steel contact points standard, the PDQ is ready for exotic pipe fabrication out of the box.
• Great for most types of fit-ups. Pipe to pipe, pipe to elbow and pipe to flange amongst others.
• The most cost effective yet durable high-low fit-up clamp on the market.

<table>
<thead>
<tr>
<th>PN</th>
<th>DESCRIPTION</th>
<th>INCHES</th>
<th>WEIGHT</th>
</tr>
</thead>
<tbody>
<tr>
<td>1220</td>
<td>PDQ Pipe Clamp</td>
<td>1&quot; - 3&quot;</td>
<td>4 lbs.</td>
</tr>
<tr>
<td>1221</td>
<td>PDQ Pipe Clamp</td>
<td>2&quot; - 6&quot;</td>
<td>11 lbs.</td>
</tr>
<tr>
<td>1222</td>
<td>PDQ Pipe Clamp</td>
<td>6&quot; - 14&quot;</td>
<td>18 lbs.</td>
</tr>
</tbody>
</table>

Note: PDQ clamps are not to be used as lifting devices
King Clamps

Features

B&B’s King Clamp is a type of high-low clamp that has been used for years in pipe fabrication and can be utilized with no training. The offered improvements that separate this from other similar styles is “the design”. The clamping components are drop forged and will allow years of use even in the toughest abusive environments.

Specifications

• Fast fit set-up on 1” - 14” OD pipe and easy to use.
• Forged steel design allows years of heavy-duty abuse and use.
• Accurate, safe and fast fit.
• Stainless steel ball bearing wing bolts.
• Zinc plated for corrosion resistance.

MULTIPLE APPLICATIONS

<table>
<thead>
<tr>
<th>PN</th>
<th>STEEL OR STAINLESS STEEL</th>
<th>PIPE DIAMETER INCHES</th>
<th>PIPE DIAMETER METRIC</th>
<th>WEIGHT LBS./KG</th>
</tr>
</thead>
<tbody>
<tr>
<td>1223</td>
<td>Steel</td>
<td>1” - 3”</td>
<td>25 - 90 mm</td>
<td>3 lbs./1.4 kgs</td>
</tr>
<tr>
<td>1224</td>
<td>Steel</td>
<td>2” - 5”</td>
<td>50 - 150 mm</td>
<td>7 lbs./3.3 kgs</td>
</tr>
<tr>
<td>1225</td>
<td>Steel</td>
<td>4” - 7”</td>
<td>100 - 190 mm</td>
<td>7.5 lbs./3.3 kgs</td>
</tr>
<tr>
<td>1226</td>
<td>Steel</td>
<td>5” - 9”</td>
<td>125 - 225 mm</td>
<td>15.5 lbs./7 kg</td>
</tr>
<tr>
<td>1227</td>
<td>Steel</td>
<td>10” - 14”</td>
<td>250 - 370 mm</td>
<td>20 lbs./9 kgs</td>
</tr>
</tbody>
</table>

Note: King Clamps are not to be used as lifting devices
Flange Pins
PN 2120 and PN 2124

Features
B&B has two sizes of flange pins, aka “two hole pins” for precise flange leveling and alignment. The PN 2120 are steel pins with built in levels eliminating the need for two additional level tools. These flange pins fit-up 1 ½” flange holes and have a “wobble” nut that acts as a quick release feature reducing time setting up and breaking down flange alignment. The PN 2124 are smaller stainless steel mini pins that fit flange holes up to 1”. The knurled surfaces are an additional feature that allow snug flange hole fitting that increases accuracy during flange alignment.

Specifications
• B&B Flange Pins are an economical and efficient way to align flanges.
• PN 2120 for use in ¼” - 1 ½” holes, PN 2124 for ¼” - ¾” holes.
• PN 2120 are steel with a durable zinc coated finish.
• PN 2124 are made of stainless steel for exotic flange fit-ups.
• Both flange pins offer knurled handles for increase grip and tightening ability.
• PN 2120 offers a quick release handle and a level built into each tool.

Cage Clamps
PN 1600 - Lever Type

Features
Pipeliners have been using cage clamps in the field for years. B&B Cage Clamps can align up to schedule 80 pipe. Cage clamps are ideal for fast fit-ups of the same pipe size when no reforming is required.

Specifications
• Tack type crossbars and durable lever style locking system.
• Eight clamps from 2” - 12” pipe capacity in stock.
• Powder Coated red for safety and durability.

<table>
<thead>
<tr>
<th>PN</th>
<th>DESCRIPTION</th>
<th>SHIPPING WEIGHT</th>
</tr>
</thead>
<tbody>
<tr>
<td>1600-2</td>
<td>Cage 2&quot;</td>
<td>13 lbs.</td>
</tr>
<tr>
<td>1600-3</td>
<td>Cage 3&quot;</td>
<td>17 lbs.</td>
</tr>
<tr>
<td>1600-4</td>
<td>Cage 4&quot;</td>
<td>20 lbs.</td>
</tr>
<tr>
<td>1600-6</td>
<td>Cage 6&quot;</td>
<td>32 lbs.</td>
</tr>
<tr>
<td>1600-8</td>
<td>Cage 8&quot;</td>
<td>38 lbs.</td>
</tr>
<tr>
<td>1600-10</td>
<td>Cage 10&quot;</td>
<td>48 lbs.</td>
</tr>
<tr>
<td>1600-12</td>
<td>Cage 12&quot;</td>
<td>52 lbs.</td>
</tr>
</tbody>
</table>

Please Note: Not to be used as lifting device.
Single Chain Clamp

Features

B&B Single Chain Alignment and Reforming Clamps can take the place of up to 8 cage clamps with the unique chain design. All B&B Jack Bars come with 2 alignment screws allowing more fit-up possibilities. The B&B Single Chain Clamps are available as stainless steel models with stainless steel contact points and chain to enable the welding of exotic material with no risk of contamination. The chain design also allows jack bars to be added or removed for each particular application. These clamps are available in steel or stainless steel and come with a steel storage and transport box at no extra charge.

Specifications

- Offers precision alignment.
- Extremely durable - Reforms up to schedule 40 pipe.
- Adaptable - Takes place of 8 cage clamps.

<table>
<thead>
<tr>
<th>PN</th>
<th>DESCRIPTION</th>
<th>SIZE (INCHES)</th>
<th>JACK BARS</th>
<th>SHIPPING WEIGHT</th>
</tr>
</thead>
<tbody>
<tr>
<td>1230</td>
<td>Single Chain Clamp</td>
<td>1&quot; - 12&quot;</td>
<td>4</td>
<td>27 lbs.</td>
</tr>
<tr>
<td>1231</td>
<td>Single Chain Clamp Stainless Steel</td>
<td>1&quot; - 12&quot;</td>
<td>4</td>
<td>27 lbs.</td>
</tr>
<tr>
<td>1232</td>
<td>Single Chain Clamp</td>
<td>4&quot; - 20&quot;</td>
<td>7</td>
<td>72 lbs.</td>
</tr>
<tr>
<td>1233</td>
<td>Single Chain Clamp Stainless Steel</td>
<td>4&quot; - 20&quot;</td>
<td>7</td>
<td>72 lbs.</td>
</tr>
<tr>
<td>1234</td>
<td>Single Chain Clamp</td>
<td>6&quot; - 36&quot;</td>
<td>8</td>
<td>144 lbs.</td>
</tr>
<tr>
<td>1235</td>
<td>Single Chain Clamp Stainless Steel</td>
<td>6&quot; - 36&quot;</td>
<td>8</td>
<td>144 lbs.</td>
</tr>
<tr>
<td>1236</td>
<td>Single Chain Clamp</td>
<td>10&quot; - 54&quot;</td>
<td>13</td>
<td>180 lbs.</td>
</tr>
<tr>
<td>1237</td>
<td>Single Chain Clamp Stainless Steel</td>
<td>10&quot; - 54&quot;</td>
<td>13</td>
<td>180 lbs.</td>
</tr>
<tr>
<td>1238</td>
<td>Single Chain Clamp</td>
<td>10&quot; - 72&quot;</td>
<td>16</td>
<td>199 lbs.</td>
</tr>
<tr>
<td>1239</td>
<td>Single Chain Clamp Stainless Steel</td>
<td>10&quot; - 72&quot;</td>
<td>16</td>
<td>199 lbs.</td>
</tr>
<tr>
<td>30058</td>
<td>*Level and support device for PN 1230 - 1233.</td>
<td>N/A</td>
<td>N/A</td>
<td>3 lbs.</td>
</tr>
<tr>
<td>31026</td>
<td>*Level and support device for PN 1234 - 1239.</td>
<td>N/A</td>
<td>N/A</td>
<td>3 lbs.</td>
</tr>
</tbody>
</table>

*Level & Support Device (shown in photo), must be purchased separately.

Pipe to Flange*
Clearance for Welding
Pipe to Cap*
Pipe to Tee*

*Level & Support Device

Please Note: Not to be used as lifting device.
Double Chain Clamp

Features

B&B Double Chain Clamps can align and reform pipe and vessels up to 20’ in diameter and up to schedule 80 thickness. Heavy-duty jack bars have three alignment screws and each clamp has 2 tightening devices to adequately tighten and reform rounds into desired position. All clamps are shipped in a metal storage and transport gang box free of charge, protecting the clamp and allowing years of use. The B&B Double Chain Clamps are available as stainless steel models with stainless steel contact points and chain to enable the welding of exotic material with no risk of contamination.

Specifications

• Precision Alignment - The double jack bars, spaced around the outside diameter of the pipe, provide accurate alignment and reforming of the internal or external diameters of both pipes.

• Extremely Tough - Reforms pipes on both sides of the weld joint to schedule 80, and aligns all wall schedules, elbows, tees and other fittings.

• Adaptable - The chain clamp can be used to support, align and reform elbow, tees and other fittings that cage clamps cannot. One chain clamp covers the range of numerous cage clamps.

• Extra Heavy-Duty Independent Jack Bars - Enables the operator to form the pipe to the required shape. Each jack screw has independently pivoting feet to cope with uneven surfaces.

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<tr>
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<th>SHIPPING WEIGHT</th>
</tr>
</thead>
<tbody>
<tr>
<td>1240</td>
<td>Double Chain Clamp</td>
<td>10&quot; - 36&quot;</td>
<td>9</td>
<td>220 lbs.</td>
</tr>
<tr>
<td>1241</td>
<td>Double Chain Clamp Stainless Steel</td>
<td>10&quot; - 36&quot;</td>
<td>9</td>
<td>220 lbs.</td>
</tr>
<tr>
<td>1242</td>
<td>Double Chain Clamp</td>
<td>10&quot; - 48&quot;</td>
<td>12</td>
<td>260 lbs.</td>
</tr>
<tr>
<td>1243</td>
<td>Double Chain Clamp Stainless Steel</td>
<td>10&quot; - 48&quot;</td>
<td>12</td>
<td>260 lbs.</td>
</tr>
<tr>
<td>1244</td>
<td>Double Chain Clamp</td>
<td>10&quot; - 54&quot;</td>
<td>14</td>
<td>300 lbs.</td>
</tr>
<tr>
<td>1245</td>
<td>Double Chain Clamp Stainless Steel</td>
<td>10&quot; - 54&quot;</td>
<td>14</td>
<td>300 lbs.</td>
</tr>
<tr>
<td>1248</td>
<td>Double Chain Clamp</td>
<td>10&quot; - 72&quot;</td>
<td>20</td>
<td>387 lbs.</td>
</tr>
<tr>
<td>1249</td>
<td>Double Chain Clamp Stainless Steel</td>
<td>10&quot; - 72&quot;</td>
<td>20</td>
<td>387 lbs.</td>
</tr>
<tr>
<td>1254</td>
<td>Double Chain Clamp</td>
<td>10&quot; - 108&quot;</td>
<td>32</td>
<td>554 lbs.</td>
</tr>
<tr>
<td>1255</td>
<td>Double Chain Clamp Stainless Steel</td>
<td>10&quot; - 108&quot;</td>
<td>32</td>
<td>554 lbs.</td>
</tr>
</tbody>
</table>

Please Note: Not to be used as lifting device.
Stepped Wedges

PN 2130, PN 2131, PN 2132

Features

The B&B Stepped Wedge is a patent pending design that merges two tools into one. A pipe wedge can be used to pry, push and pull pipe in many applications, while a pipe gauge is used to insure proper gap dimensions pre-weld. The Stepped Wedge accomplishes both functions in one tool. Many other features and uses make this a must have tool for the pipe fabricators tool box. An additional feature is the wedges stainless steel construction material. That means the pipe fabricator can use the wedges in steel or stainless steel fit-ups, and the stainless steels hard surface lends itself to extended use. Please note, product is compromised once used on steel materials.

Specifications

• Two tools in one. Wedge and Gauge.
• Pull or push for gap width adjustments.
• Allows full line of sight during fit-up.
• Unique hole allows fall protection lanyard and wedge extraction.
• Landings can be measured quickly and accurately.
• Can be used with a standard wedge or alone.
• Efficient and easy to use.
• Available at a great price!

PN DESCRIPTION DIMENSIONS
2130 Stepped Wedge™ (Small) ¾” width x 4” length
2131 Stepped Wedge™ (Medium) 1½” width x 6” length
2132 Stepped Wedge™ (Large) 1¾” width x 8” length
B&B Pipe Purging Equipment is used in stainless steel and exotic pipe fabrication, saving the user time and gas, which also means saving money! A better weld is also achieved by controlling the environment inside of the pipe. B&B purge systems create a seal or dam on both sides of the weld. By creating this chamber, these purge systems allow the oxygen to be pushed out of the chamber and then filled with Argon in one step. This is yet another product that B&B offers lowering production and fabrication cost while increasing quality. B&B Purge Equipment is a win-win with most stainless steel and exotic pipe fabrication projects.

1. Insert Purge Equipment  
2. Turn on Gas  
3. Weld
Features

The Purge Monitor is specifically designed to indicate oxygen concentration down to 0.01% or 100 parts per million. Within this range, it is safe to weld and produce oxygen-free weld seams. (Exceptions include special metals such as titanium, zirconium, etc.). The Purge Monitor can be used for continuous monitoring or for taking samples.

The Purge Monitor is ready to use straight out of the box and is extremely economical and user friendly. When taking samples, connect the short tube with the stainless steel probe to the sensor adapter. Then connect the vacuum pump to the correct side of the sensor adapter and squeeze to get a sample flow to the internal sensor. Insert the steel probe into the weld seam and wait for the oxygen level to drop as shown on the LCD screen. Once the oxygen content is to the required specification, you may start the welding process.

Measure Oxygen Down to 0.01% (100 ppm)!

Specifications

- All monitors come with calibration certificate.
- Recalibration available via UPS - Houston.
- One year warranty.
- Complete with protective carry and storage case.
- Measures down to 0.01% (100 parts per million) oxygen content.
- Low cost solution to monitoring internal oxygen levels.
P.B.S. (Purge Bag System)

Features
The B&B P.B.S. - Purge Bag System is the most common inflatable purge bag method in use. This simple and proven design requires little training and immediate results are achieved. For smaller pipe diameters, purge times are usually within 2-10 minutes all while achieving shiny oxidization free welds. It is not uncommon to pay for the purge bag in as little as 3 or 4 uses in time savings alone. Sizes range from 2" - 24".

Specifications
- B&B’s Inflatable Pipe Purging Bag Systems dramatically reduces purging times leading to significant savings in labor costs.
- Typical purge times for 4" pipe = 1 ½ min.; 8" pipe = 4 min.; 12" pipe = 8 min.
- Ready to use, connects to a dedicated and regulated gas supply. Choose any flow rate up to .71 CFM (42.36 CFH) or 20 LPM through the pre-set purge valve.
- Gas pressure control ensures an even positive root bead with no notching
- Quick and easy to install simplifying the process of inert gas purging.
- Heat resistant up to 158º F / 70º C continuously.
- Use less inert gas. The volume of purge gas used is less than 2% of that required for a conventional purge.
- For additional specifications, visit bbpipetools.com.

High temperature systems (572º F) are available upon request.
Pronto Purge

Features
The B&B Pronto Purge was developed for increased efficiency of large diameter pipe. We recommend the Pronto system in pipe over 8", though major time and gas savings occur the bigger the pipe gets. The "thru-bore" umbilical section displaces even more oxygen than other inflatable systems. Additional features like a glow in the dark center line that helps alignment, sewn in pull handles for bag extraction and a double hose (first hose inflates, second hose increases Argon flow rate, lowering purging times).

Specifications
• The unique "thru-bore" design of the central sleeve minimizes the area to be purged, dramatically reducing the volume of gas required.
• Friction free coatings allow easy movement through pipes from one joint to another, even around bends and elbows.
• Ready to use, connects to a dedicated and regulated gas supply. Choose any flow rate up to .71 CFM (42.36 CFH) or 20 LPM through the twin preset purge valve.
• A central (glow in the dark) strip allows fast and accurate alignment of the system to the center point of the weld area.
• The inflatable dams and umbilical hose are covered with a heat resistant material and insulated accordingly for use at temperatures up to 482° F / 250° C.

Note: Two inflation tubes decrease purge times.

<table>
<thead>
<tr>
<th>PN</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1025</td>
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<td>42&quot;</td>
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<tr>
<td>1042</td>
<td>48&quot;</td>
</tr>
</tbody>
</table>

Note: Ideal for pipe purging 12" Pipe Diameter and over.

High temperature systems (572° F) are available upon request.
The pipe rigging and transport category contains a variety of tools that yet again help tradesmen do their jobs more efficiently. The B&B Buggy and Cart Line-Up allows the movement of predominantly round material around the job-site safely and with ease. Our line of tool storage boxes is a nice add-on product that is used across multiple trades and job-sites. The B&B Beam Clamps move pipe into pipe racks faster than other methods on the market; Our pipe launchers, slings and cradles are used on pipeline job-sites everyday.
Baby Buggy

PN 2013

Features
B&B Baby Buggy is designed to help move pipe, fittings and other items with ease. Great for use in construction projects around the world, the B&B Baby Buggy ships in a cardboard box with 5 minute assembly of wheels and handle. 16” tires can move up to 1,000 lbs. payload and up to 12” diameter pipe. The Baby Buggy is shipped with a hold down strap free of charge.

Specifications
- Transports pipe up to 20’ in length.
- 1,000 lbs. capacity.
- Carries up to 12” diameter pipe, fittings, packages, and more.
- Comes with hold down strap.
- Shipping weight 118 lbs.

Biggy Buggy

Features
The B&B Biggy Buggy allows one man to move up to 24 foot long pipe and up to 2,000 lbs. of weight unassisted. The Biggy Buggy ships unassembled in a wooden crate for ease of shipment and can be assembled in less than 15 minutes.

Specifications
- Transports pipe up to 24’.
- 2,000 lbs. capacity.
- Product dimension assembled: 12 Feet in Length X 35” W
- Carries up to 20” diameter pipe, fittings, boxes and more.
- Shipping weight 260 lbs. with some assembly required.
- Shipping dimension - Crated: 81” x 31” x 16”.
Pipe Cart

PN 2015

Features

Our new line of carts are modular and share identical dimensions and some features. The B&B Pipe Cart is a six wheeled, low height, narrow width cart that is strong enough to carry 2000 lbs., but agile enough to turn and fit through doorways with ease. The carts can be stacked for shipment and storage, and the casters ship assembled to the cart and are ready for rolling. The push handles and V-Block can be unassembled and stored in seconds when not in use. If you remove the V-Block attachment from the cart you have a 2,000 lbs. cart capable of moving just about anything within rated capacity.

Specifications

- Transports pipe up to 24’ in length.
- 27” pipe capacity.
- 6 wheels ideal for fab shop transport.
- Removable V for squares and flats.
- Removable handles for stacking and storage.
- Shipping weight 185 lbs.

PN 2015
Folds and Stacks for efficient transport and storage!

Do not stack while in use

2,000 lbs. Capacity!
Bundle Cart
PN 2031

Features
The B&B Bundle Cart is similar to the B&B Pipe Cart, but is designed for the storage and transport of multiple smaller diameter pipe, tube, and/or conduit. The fold down brackets can rest in a lowered position allowing storage, stacking and transport efficiency. Robust 2” square heavy gauge tubing and oversized 6” caster make the B&B Bundle Cart a great addition to many job-sites across multiple trades.

Specifications
- Heavy gauge solid steel construction and replaceable wheels for years of use.
- U-bracket folds down for storage and transport of the cart, and locks up in position for heavy-duty bundle storage of pipe, tubing and conduit.
- The Bundle cart utilizes a modular design which makes storage and transport of multiple cart types possible.
- 6” wheels standard.
- Shipping weight 130 lbs.
- 1,000 lbs. weight capacity.
- 57” L x 34” W x 39” H (Folded height - 20”)

Crate Cart
PN 2034

Features
The B&B Crate Cart is a nice addition to the B&B cart line and works on the same modular platform. This simple, yet effective, four sided cart is a great storage and transport cart that handles a 1,500 lbs. weight capacity and yet still fits through a 36” door frame common on job-sites. Two fixed and two swivel 6” steel wheels are standard and shipped assembled.

Specifications
- Heavy gauge 2” square tubing means robust construction and lightweight transport.
- Great for storing pipe fittings and welding gear, or extension cords and electrical supplies, not to mention plumbing equipment or even carpentry tools and lumber.
- Stacks for shipment and transport to and from job sites when empty.
- Modular design stacks with all B&B carts.
- Shipping weight 250 lbs.
- 1,500 lbs. weight capacity.

57” L x 34” W x 24” H
Storage Area

Folds easily for storage, stacking and transport!
Conduit Carts

PN 2032, PN 2033 (Economy)

Features

B&B Conduit Carts are not only for conduit. Any rounds that need to be stacked or separated fit into the 8 holding sections, and with four heavy-duty wheels the Carts allow easy movement around the job-site. The gravity lock hinge mechanism adds an increased safety feature by eliminating an instance of user error, and the stacking cups mean efficient storage and transport when the carts are not in use. All Carts are modular in construction and stack and store with one another.

Specifications

- The B&B Conduit / Pipe Tree separates rounds, and the upright portions fold down for stacking, storage and transport.
- Two versions of Conduit Carts are available. PN 2032 offers increased base supports and flooring, while the PN 2033 (Economy) share functions of PN 2032, but designed for the price point consumer.
- The hinge mechanism gravity locks into place for set up, and a simple pull of the pin unlocks the uprights for easy folding.
- Two 6" static wheels, and two 6" swivel wheels allow easy movement through tight working environments.
- 1,000 lbs. weight capacity.
- 57" L x 34" W x 61-1/2" H (Folded height - 20")

Patent Pending Gravity Lock System safely secures tube uprights in position!

PN 2031, PN 2032 and PN 2033 (Economy) all Fold and Stack for efficient transport and storage!

PN 2032 = Shipping weight 203 lbs.
PN 2033 = Shipping weight 160 lbs. (Economy)
New in the B&B Stacker Cart Line is the Hanger Cart. The B&B Hanger Cart is a modular design that stacks and folds for efficient shipping and storage, just like all B&B Stacker Carts. These carts can be loaded with various clevises and pushed into the installation location with ease. Once the job is complete or the carts are no longer needed, fold them, stack them, and ship or store them.

**Features**

- Proudly manufactured in the USA.
- Patented Gravity Lock System. Secures uprights in position. Simply lift uprights from folded position into place, and let gravity do its job. Uprights securely locks into position without the need to disengage pull pin.
- Foldable and Stackable for efficient transportation and storage. The B&B Cup Stacking System ensures carts stay stacked and secured.
- Urethane over hub - EZ Glide Wheels on all carts.
- Red for Safety. Visible on the job or in the shop.

**Specifications**

- PN 2035, PN 2036 (Economy)
Features
B&B Storage and Transport boxes were initially offered as a storage and transport box for our B&B Chain Clamps, but they are such great boxes we decided to offer them as a standalone. All steel construction with four side fork lift access, recessed handles, recessed lock and reinforced design make this box comparable to most brands in the market at a very competitive price.

Specifications
• Four side fork lift access.
• Recessed handles on lid and sides.
• Hinge lock lid keeps lid open.
• Powder coated safety red.
• Four box sizes available: 28", 32", 36" & 48".
• Heavy gauge sheet metal.
• Feet holes pre-drilled for caster installation.

<table>
<thead>
<tr>
<th>PN</th>
<th>DESCRIPTION</th>
<th>DIMENSIONS</th>
</tr>
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<tbody>
<tr>
<td>7728</td>
<td>B&amp;B Tool Storage Box - 28&quot;</td>
<td>28” x 12” x 11”</td>
</tr>
<tr>
<td>7732</td>
<td>B&amp;B Tool Storage Box - 32&quot;</td>
<td>32” x 18” x 16”</td>
</tr>
<tr>
<td>7736</td>
<td>B&amp;B Tool Storage Box - 36&quot;</td>
<td>36” x 17” x 21”</td>
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<tr>
<td>7748</td>
<td>B&amp;B Tool Storage Box - 48&quot;</td>
<td>48” x 24” x 28”</td>
</tr>
<tr>
<td>7700</td>
<td>Set of four wheels</td>
<td>N/A</td>
</tr>
</tbody>
</table>

PN 7700
(Set of four wheels, two fixed, two swivel)

Wheel option available on the following:
PN 7732, PN 7736, PN 7748
Features

B&B Pipe Slings and Cradles are heavy-duty pipeline rigging equipment built for years of hard use. Available sizes from 2” - 24” pipe and up to 28,000 lbs. capacity with urethane wheels and sealed bearings. All four sizes use 5/8” wire rope tested to industry standards, with oversized lifting eye and reinforced spreader bars.

Sealed Bearing wheels with protective metal end flange. Great urethane replacement roller for most other brands. 4” x 6” with radius cutout for pipe shape and designed for 5/8” wire rope.

Call for a quote!

Specifications

- Urethane wheels offer protected pipe rolling and all wheels are rated at 95a hardness.
- All wheels offer a radius urethane shape to better cradle the pipe.
- Replacement wheels readily available.
- 5/8” wire rope, swedged by a partnered third party wire rope distributor.

2-24” Offerings
PN 2001 Series

12” Double Strand Cradle
PN 2002

24” Double Strand Cradle
PN 2003

24” Four Strand Cradle
PN 2004

New Options:
2001-3  2-8” Diameter Pipe
2001-4  2-12” Diameter Pipe
2001-5  2-18” Diameter Pipe
2001-7  2-24” Diameter Pipe

6” - 12” capacity
17,000 lbs. capacity
8 rollers per sling

12” - 24” capacity
17,000 lbs. capacity
14 rollers per sling

12” - 24” capacity
28,000 lbs. capacity
28 rollers per sling
Beam Clamp Rollers

Features

B&B Pipe and Industrial Tools introduces a new and efficient way to move pipe. B&B Beam Clamp Rollers have fully compatible parts that can change from a pipe rack clamping roller to a pipeline launcher in just a few minutes. The unique clamping system fastens the roller to an I-beam from both sides of the flange. This option is great for installing and fabricating pipe in pipe-racks or other tight and enclosed areas. Also, the roller mechanism can be attached to a stand better suited for pipeline work and/or directional drilling.

Specifications

- Replaceable urethane roller wheels unbolt in seconds.
- Convenient and safe carry handles on both models.
- Beam clamp rigging rollers offer a unique clamping mechanism that fastens to I-beams safely and quickly.
- Great for rental fleets. The modular design modifies beam rollers to launchers and vice versa in seconds.
- Expandable to increase capacity. Two rollers are standard, add four rollers to increase capacity to HD style.
- Cuts fabrication times in construction and maintenance.
- Safety leash ships standard on all models.
- Sealed bearings allow smooth wheel rotation and pipe rolling.
- Unique clamping mechanism secures rollers to both sides of I-beams.
Safety Leash Included

### PN 2110
Two Rollers
2" - 24"
2,500 lbs.

### PN 2110 HD
Six Rollers
2" - 24"
7,500 lbs.

### PN 2125
Two Rollers
4" - 48"
10,000 lbs.

### PN 2125 HD
Six Rollers
4" - 48"
20,000 lbs.

### PN 2135
Two Rollers
16" - 60"
10,000 lbs.

### PN 2135 HD
Six Rollers
16" - 60"
20,000 lbs.

### PN 2145
Ball Transfer
4" - 36"
4,000 lbs.

<table>
<thead>
<tr>
<th>PN</th>
<th>Description</th>
<th>Pipe Capacity</th>
<th>Weight Capacity</th>
<th>Shipping Weight</th>
<th>Dimensions (inches)</th>
</tr>
</thead>
<tbody>
<tr>
<td>2110</td>
<td>Beam Clamp Roller (Two Rollers)</td>
<td>2&quot; - 24&quot;</td>
<td>2,500 lbs.</td>
<td>59 lbs.</td>
<td>17 x 21 x 6 - 8</td>
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<tr>
<td>2110HD</td>
<td>Beam Clamp Roller HD (Six Rollers)</td>
<td>2&quot; - 24&quot;</td>
<td>7,500 lbs.</td>
<td>95 lbs.</td>
<td>17 x 21 x 6 - 8</td>
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<td>2125</td>
<td>Beam Clamp Roller (Two Rollers)</td>
<td>4&quot; - 48&quot;</td>
<td>10,000 lbs.</td>
<td>129 lbs.</td>
<td>19 x 30 x 6 - 9</td>
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<tr>
<td>2125HD</td>
<td>Beam Clamp Roller HD (Six Rollers)</td>
<td>4&quot; - 48&quot;</td>
<td>20,000 lbs.</td>
<td>179 lbs.</td>
<td>19 x 30 x 6 - 9</td>
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<tr>
<td>2135</td>
<td>Beam Clamp Roller (Two Rollers)</td>
<td>16&quot; - 60&quot;</td>
<td>10,000 lbs.</td>
<td>142 lbs.</td>
<td>21 x 34 x 6 - 9</td>
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<tr>
<td>2135HD</td>
<td>Beam Clamp Roller HD (Six Rollers)</td>
<td>16&quot; - 60&quot;</td>
<td>20,000 lbs.</td>
<td>199 lbs.</td>
<td>21 x 34 x 6 - 9</td>
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</tbody>
</table>

Note: For replacement part numbers, please contact B&B.
Pipe Launchers

Features
B&B Pipe and Industrial Tools introduces a new and efficient way to move pipe. B&B Beam Clamp Rollers have fully compatible parts that can change from a pipe rack clamping roller to a pipeline launcher in just a few minutes. The unique clamping system fastens the roller to an I-beam from both sides of the flange. This option is great for installing and fabricating pipe in pipe-racks or other tight and enclosed areas. Also, the roller mechanism can be attached to a stand better suited for pipeline work and/or directional drilling.

Specifications
- Replaceable urethane roller wheels unbolt in seconds.
- Convenient and safe carry handles.
- Converts from pipe launcher to beam roller.
- Pipe Launchers nest and stack efficiently for shipping and storage.
- Easy part replacement with modular design.
- Add wheels to convert standard capacity to heavy-duty capacity.
- From 2” - 60” pipe capacity.
- Up to 20,000 lbs. weight capacity.

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<thead>
<tr>
<th>PN</th>
<th>Description</th>
<th>Pipe Capacity</th>
<th>Weight Capacity</th>
<th>Shipping Weight</th>
<th>Dimensions (inches)</th>
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<tr>
<td>2115</td>
<td>Pipe Launcher (Two Rollers)</td>
<td>2” - 24”</td>
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<td>89 lbs.</td>
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<tr>
<td>2115 HD</td>
<td>Pipe Launcher HD (Six Rollers)</td>
<td>2” - 24”</td>
<td>7,500 lbs.</td>
<td>125 lbs.</td>
<td>23 x 26 x 16 - 18</td>
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<tr>
<td>2126</td>
<td>Pipe Launcher (Two Rollers)</td>
<td>4” - 48”</td>
<td>10,000 lbs.</td>
<td>162 lbs.</td>
<td>30 x 36 x 16 - 19</td>
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<tr>
<td>2126 HD</td>
<td>Pipe Launcher HD (Six Rollers)</td>
<td>4” - 48”</td>
<td>20,000 lbs.</td>
<td>213 lbs.</td>
<td>30 x 36 x 16 - 19</td>
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<tr>
<td>2136</td>
<td>Pipe Launcher (Two Rollers)</td>
<td>16” - 60”</td>
<td>10,000 lbs.</td>
<td>178 lbs.</td>
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<td>2136 HD</td>
<td>Pipe Launcher HD (Six Rollers)</td>
<td>16” - 60”</td>
<td>20,000 lbs.</td>
<td>229 lbs.</td>
<td>30 x 36 x 16 - 19</td>
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</table>
SAFETY FIRST!

B&B strives to be the leader in developing and manufacturing safe and easy to operate pipe fabrication tools and equipment in collaboration with the end user. For over 20 years B&B has worked with petroleum and chemical companies such as Exxon, Chevron and Phillips; and contracting companies CB&I, Bechtel, Zachary and Austin Industrial.

We focus on common sense labeling and easy to read instruction manuals, as well as listening to the users of our products in the field. We welcome any feedback that has the potential to make B&B an even safer and more efficient product to use. If you have any safety suggestions, let us know.

Ask about our free sticker program. We can provide free safety replacement stickers and, in many cases, can reapply proper labeling on site at no charge on B&B products. We can audit and inspect the condition of B&B tools while on site as well; offering trade in programs that increase safety and save money.

B&B RENTS!

B&B will sub-rent certain items to distributors and rental houses, that in turn can be rented on to the end user. B&B rigging equipment, beveling and cutting machines, and some of our heavy-duty Mega Jack line are all available in our sub-rental program.

Contact B&B for a complete list of items available with weekly and monthly sub-rent rates.